





# **H.K.Porter® Table of Contents**

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### **Tips to Easier, Safer Cutting**

- a. When heavy cutting is involved, it is less strenuous to hold one handle of the tool on the ground using foot pressure. This permits the cutting force to be applied to the upper handle, makes the cutting position less awkward, and utilizes body weight. This allows more power to be transferred tothe cutting edges.
- b. Use the correct cutting tool for the type, size, and hardness of the metal to be cut.
- c. Keep cutter jaws at right angles to piece being cut. Cutting diagonally may twist jaws.
- d. Do not twist or pry with tool while cutting.
- e. Do not exceed the full cut on a material whose hardness is unknown. Test hardness with slow pressure to see if material is being cut. The size of the metal you are cutting is not as important as its hardness.
- f. Do not exceed the cutter capacity that is marked on the jaw of the tool or its rating capacity in this catalog.
- g. Keep jaw bolts tight and joints oiled at all times.
- h. Maintain the original jaw bevel angles when sharpening out of line or chip cutting edges.



### Safety Do's and Dont's

#### Wear your gloves and safety glasses at all times!

Do wear safety shoes.

Do remove oil or grease from your hands, from tools and from the floor and area where you will be working.

Do remember that metal flies when cut. The harder the metal, the farther it will fly.

Do warn those in the area when you intend to use a cutter and protect your fellow workers from flying metal.

Do use all tools as recommended.

Don't attempt to use a cutting tool, hand or power, until you fully understand its use.

**Don't** forget that metals may fly and cause injury.

Don't use cutters for any application except those listed in this catalog.

Don't use H.K.Porter® cutters on energized circuits, wire, or cable.

### **Safety Precautions**



Indicates a high probability that death, severe bodily injury or major property damage could result.



Hard metals may snap off or fly through the air when cut. Always wear safety glasses and warn workers nearby to prevent them from being injured from flying metal. To prevent injury from flying metal, take precautions such as wrapping a cloth or rag around the cutting jaws so metal pieces can not fly.





The "Safety Alert Symbol" is used to call attention to instructions concerning personal safety. Watch for this symbol, it points out important safety precautions. It means: "ATTENTION! Stay alert, personal safety may be in danger!" Read the message that follows this symbol and be alert to the possibility of personal injury or death resulting from misuse.

The use of any industrial tool may present hazards which can result in serious injury or death. The H.K.Porter® tools listed in this catalog are not exceptions to this rule.



Is serious but less inevitable. There is some probability that death, severe bodily injury or property damage could result.



Is less serious but still demands attention. Indicates a hazard which may result in minor injury or property damage.

READ AND UNDERSTAND ALL DIRECTIONS BEFORE OPERATING ANY H.K.PORTER® MANUAL OR PNEUMATIC TOOL.



#### **Cutter Selection**

		•	,
BARS, FLAT	CABLE, PRESTRESSED	NUT SPLITTING	WIRE, FENCE
BARS, ROUND	CABLE, RUBBER COVERED	PADLOCK HASPS	WIRE, GUY
BARS, SQUARE	CABLE, SOFT, LARGE	PIPE, PVC	WIRE, HOT
BOLTS, RODS, SCREWS, RIVETS	CABLE, STEEL	PLASTIC, FIBER	WIRE, COPPER
CABLE (ACAR)	CHAIN	ROD REINFORCING	WIRE, MESH
CABLE (ACSR)	CHAIN, HARD ALLOY	ROD STRAIGHTENER	WIRE ROPE
©ZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZZ	EHS GUY STRAND	STRAPPING STEEL	WIRE SHELVING
CABLE COMMUNICATIONS	METALS, HARD	TIRE CHAINS	WIRE, SOLID
CABLE, COPPER	METALS, MEDIUM HARD	TRUCK TIRE BEADS	CMURO WIRE, SPRING
CABLE, LEAD COVERED	METALS, SOFT	WIRE, BOX BINDING	WIRE, STAINLESS STEEL
CABLE, POWER	NAILS, COTTER PINS	WIRE, ELECTRIC	WROUGHT IRON

# 1. What is the material to be cut? (See above chart)

#### 2. What size is the material to be cut?

Capacities of all hand-operated cutters are shown opposite each catalog listing. Power tool capacities are shown in the Power Tool Selector chart. Do not exceed listed capacities.

#### 3. How hard is the material to be cut?

Many of the materials illustrated in the chart above are made in varying degrees of hardness. The maximum hardness ratings that each hand and power tool is designed to cut are shown under each tool in this catalog.

#### Extra Hard Metals:

Up to Brinell 455 / Rockwell C48

#### **Hard Metals:**

Up to Brinell 400 / Rockwell C42

#### **Medium Hard Metals:**

Up to Brinell 300 / Rockwell C31

#### **Soft Metals:**

Up to Brinell 200 / Rockwell C15

#### 4. Will numerous or few cuts be made in a day?

The frequency of cuts to be made should be taken into consideration when choosing a cutter. HKP manufacturers inexpensive hand cutters for light-duty work, heavy-duty cutters for tougher jobs, and hydraulic and pneumatic cutters for extremely hard materials and production cutting.

#### 5. Is speed a factor in the cutting?

Choose the proper cutter to fit the job requirements, whether an occasional cut is called for or fast, continuous, industrial production cutting.

#### Still not sure?

Send material samples to:

#### Apex Tool Group B.V.

Phileas Foggstraat 16 7821 AK Emmen, The Netherlands Attn: HKP Test Material

# Note: Provide answers to as many of the questions as possible.

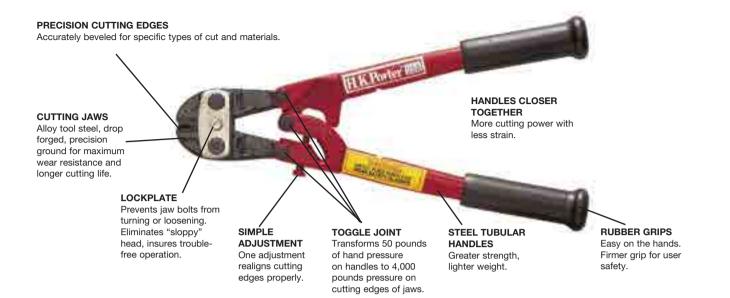


#### WARNING

- Always wear safety glasses/goggles when cutting.
- Cut in a safe area; consider the safety of others in the immediate area.
- The harder the material being cut, the likelier it is to become airborn during cutting.
- Use tools correctly! (Refer to "Engineering Information" section of this catalog)
- Use the correct tool for the work being performed.
- Maintain tools, power supplies, and hoses in safe working condition.



### **Quality Features of H.K.Porter® Cutters**



### **Jaw Designs**

There are four basic jaw designs. They are engineered to give long, trouble-free life and the most efficient cutting of the materials which they are designed to cut.



#### ANGULAR JAWS

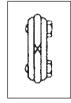
30° offset jaws have clipper-cut blades, designed for cutting close or flush to a surface. Cuts soft or medium-hard material.

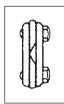




#### ALL-PURPOSE JAWS

Can have centeror clipper-cut blades used for broad cutting applications.

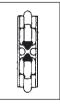






#### SHORT-NOSED JAWS

Center-cut, carbidetipped blades for cutting hard- and non-alloy chains and padlock hasps.

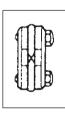




#### HEAVY-DUTY STRAP JAWS

Straps keep the cutting edges aligned under the most demanding applications.





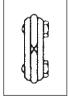
# **Cutting Blades**

Four different cutting blade styles are available for specific types or broad ranges of cutting applications.



#### CENTER-CUT BLADES

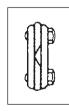
Slightly rounded cutting edges, beveled on both sides, broaden cutting applications.





#### CLIPPER-CUT BLADES

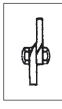
Blades are beveled on only one side for smooth flush cuts that are close to workpiece.





#### SHEAR-CUT BLADES

Designed to cut coarse- or finestrand cable with minimal strand distortion.

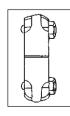






#### **END-CUT BLADES**

Blades are at right angles to handles for easier handling and "head-on" close cutting of materials.





### **Industrial Grade, Center Cut Cutters**



- General plant maintenance tool.
- Drop-forged, precision ground, alloy tool steel jaws with center-cut blades.
- Cuts soft, medium, or hard materials.
- Maximum hardness of material to be cut: Brinell 455 / Rockwell C48
- · Lockplate keeps jaws from loosening.
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) cutting pressure.
- Screw-type adjustment realigns edges.
- Steel handles with rubber grips.

Code	Approx. Weight		• •			Medium aterials inell 300, ell C31)	٠.	aterials rinell 455, ell C48)	Replacement Cutterhead	Replacement Jaws (Pair)
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Code No.	Code No.
1490MC	2 3/4	1	14	356	<sup>5</sup> / <sub>16</sub>	8	<sup>3</sup> / <sub>16</sub>	5		1412C
0090MC	3 <sup>1</sup> / <sub>2</sub>	2	18	457	3/8	10	1/4	6	0013C	0012C
0190MC	5 <sup>1</sup> / <sub>4</sub>	3	24	610	<sup>7</sup> / <sub>16</sub>	11	<sup>5</sup> /16	8	0113C	0112C
0290MC	8 <sup>1</sup> / <sub>2</sub>	4	30	762	1/2	13	3/8	10	0213C	0212C
0390MC	12 <sup>7</sup> / <sub>8</sub>	6	36	914	<sup>9/</sup> 16	14	<sup>7</sup> / <sub>16</sub>	11	0313C	0312C
0590MC	17 <sup>1</sup> / <sub>8</sub>	8	42	1067	<sup>11</sup> / <sub>16</sub>	18	1/2	13	0513C	0512C

### **General Purpose Center Cut Bolt Cutters**



- Series 2000 Bolt Cutter
- Drop-forged jaws with center-cut blades.
   Heat treated for wear resistance and long cutting life.
- Cuts soft, and medium/hard materials.
- Maximum hardness of material to be cut: Brinell 300 / Rockwell C31
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) of cutting pressure.
- Precision cast, 1-piece, aluminum alloy handles with rubber grips.

Code No.	• •	rox. ight kg	Ler Inch	Length Inch mm		Soft Materials (Up to Brinell 200, Rockwell C15) Inch mm		aterials rinell 300, ell C31) mm	Replacement Cutterhead Code No.	
1490AC	1,7	0,800	14	356	<sup>5</sup> / <sub>16</sub>	8	1/4	6		
0090AC	2,4	1,100	18	457	3/8	10	<sup>5</sup> / <sub>16</sub>	8	0013AC	
0190AC	4,0	1,800	24	610	<sup>7</sup> / <sub>16</sub>	11	3/8	10	0113AC	



# **Center Cut - Mesh Cutters**

• Mesh cutter with tubular steel handles.



Туре	Code No.	Wei	Weight			Cuts up to
		lbs	kg	Inch	mm	Rockwell HRC 40/mm
800MS	T0130000800	6,4	2,900	31 <sup>1</sup> / <sub>2</sub>	800	8 2 x 7

#### Replacement cutterheads

813MS	T0130000813	for Cutter 800MS

### **Boltcutter BC Series**

- The Boltcutter Series BC from H.K.Porter® for D.I.Y. and professionals.
- A special blade design "Center cut"
- Cuts soft and medium / hard materials.
- Robust construction with steel handless and PVC grips.
- Cutterheads made of special alloyed steel.



Туре	Code No.	Wei	Weight		ngth	Cuts up to	HRC 22	HRO	; 44
		lbs	kg	inch	mm	inch	mm	inch	mm
BC340	T0131000320	2,0	0,900	13	340	1/4	6	<sup>3</sup> / <sub>16</sub>	5
BC400	T0131000400	2,2	1,000	16	400	<sup>5</sup> / <sub>16</sub>	7	1/4	6
BC450	T0131000450	3,5	1,600	18	450	3/8	10	<sup>5</sup> / <sub>16</sub>	7
BC610	T0131000610	5,1	2,300	24	610	<sup>7</sup> / <sub>16</sub>	11	23/64	9
BC800	T0131000800	9,8	4,400	31 <sup>1</sup> / <sub>2</sub>	800	1/2	13	<sup>7</sup> / <sub>16</sub>	11
BC900	T0131000900	10,4	4,700	35	900	<sup>9</sup> / <sub>16</sub>	15	1/2	13

#### Replacement cutterheads

BC453	T0131000453	for Cutter BC450
BC613	T0131000613	for Cutter BC610
BC813	T0131000813	for Cutter BC800
BC913	T0131000913	for Cutter BC900



# **Industrial Grade, Clipper Cut Cutters**



- All-purpose jaws with clipper-cut blades for close or flush cutting.
- Not for cutting hard materials.
- Maximum hardness of material to be cut: Brinell 300 / Rockwell C31
- · Lockplate keeps jaws from loosening.
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) cutting pressure.
- Screw-type adjustment realigns edges.

Code No.	• • •	Approx. Weight Ibs kg		igth mm		•	ials Hard Materia 200, (Up to Brinel 15) Rockwell C3		Replacement Cutterhead Code No.
1490MNE	2 3/4	1	14	356	<sup>5</sup> /16	8	1/4	6	1413NE
0090MNE	3 <sup>1</sup> / <sub>2</sub>	2	18	457	3/8	10	<sup>5</sup> /16	8	0013NE
0190MNE	5 <sup>1</sup> / <sub>4</sub>	3	24	610	<sup>7</sup> / <sub>16</sub>	11	3/8	10	0113NE
0290MNE	8 <sup>1</sup> / <sub>2</sub>	4	30	762	1/2	13	<sup>7</sup> / <sub>16</sub>	11	T0213NE

### **Angular Style Cutters**

#### For Soft and Medium Hard Metals to 1/2" (13 mm)



- Angular-style jaws with clipper-cut blades, have a 30° offset to keep work in view and hands clear of work surface while cutting.
- Cuts soft and medium materials.
- Maximum hardness of material to be cut: Brinell 300 / Rockwell C31

					Soft Ste	el & Non-	Medium I			
	Appro	X.			Ferrous M	letals Up to	Up to E	Brinell 300,	Replacement	
Code	Weigl	ht Length		igth	Brinell 200,	Rockwell C15	Rock	well C31	Cutterhead	
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Code No.	
0190MA	5 <sup>1</sup> / <sub>2</sub>	3	24	610	<sup>7</sup> / <sub>16</sub>	11	3/8	10	0113A	

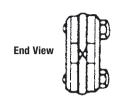


**Center Cut** 

### **Heavy Duty Cutters**

- Recommended for the most demanding hand cutting applications.
- Heavy-duty straps support the jaws.
- Maximum hardness of material to be cut:
   Brinell 455 / Rockwell C48
- Lockplate keeps jaws from loosening.
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) cutting pressure.
- Screw-type adjustment realigns edges.
- With tubular steel handles.



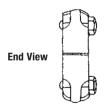


Code	Appro Weigh		Lenç	Replacement Cutterhead			
No.	lbs	kg	Inch	mm	Inch	mm	Code No.
0190MCX	5 <sup>1</sup> / <sub>2</sub>	3	24	610	<sup>5</sup> / <sub>16</sub>	8	0113CX
0290MCX	9 1/4	4	30	762	3/8	10	0213CX
0390MCX	14 <sup>1</sup> / <sub>8</sub>	7	36	914	<sup>7</sup> / <sub>16</sub>	11	0313CX
0590MCX	18 <sup>1</sup> / <sub>4</sub>	8	42	1067	1/2	13	0513CX

### **End Cut Nipper**

- End-cut blades are at right angles to handles for easier handling and head-on, close cutting in confined spaces.
- Cuts soft materials
- Maximum hardness of material to be cut: Brinell 200/Rockwell C15
- Lockplate keeps jaws from loosening.
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) cutting pressure.
- Screw-type adjustment realigns edges.
- Cutterhead 0113E available





Code	App Wei		Steel, us Material	Wrought Iron		Soft Bolts, Rivets Screws, Wire				
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Inch	mm
0190ME	5 <sup>3</sup> / <sub>8</sub>	3	24	610	<sup>5/</sup> 16	8	<sup>5</sup> /16	8	<sup>5</sup> / <sub>16</sub>	8



### **Nut Splitter**

#### Splits Nuts up to $\frac{3}{4}$ " (19 mm), RC15



- Removes rusted or frozen nuts.
- Center-cut blades
- Blades swivel 360° for ease in splitting hard to reach nuts.
- Black-oxide, rust-resistant finish.
- Plastisol-coated handle
- Place blades across nut at 90° angles, turn power screw with impact or hand wrench to split nuts.
- Doesn't injure bolt or thread, splits both sides of nut at once.

Code	Approx.	Weight	Length			Replacement Blade (1 each)
No.	lbs	kg	Inch	mm	Capacity	Code No.
1390PQ	3 <sup>1</sup> / <sub>8</sub>	2	11 <sup>3</sup> / <sub>4</sub>	299	Cuts nuts up to 3/4" (19 mm) across flats	1317PQ

#### Handklip® Cutter



- Parrot-beak jaw with center-cut blades, to grasp wire and staples.
- Cuts wire, cable, and light chain, up to <sup>3</sup>/<sub>16</sub>" (4,8 mm) diameter, soft and med. hard metals up to <sup>1</sup>/<sub>4</sub>" (6,4 mm) diameter, and medium hard chain link.
- Maximum hardness of material to be cut: Brinell 300 / Rockwell C31
- Screw-type adjustment realigns edges.
- 1-handed operation
- Toolbox and pocket size
- Does NOT meet MIL-SPEC, customer service will provide information on MIL-SPEC tools.

Code		Approx. Veight	Length		Soft and Medium Hard Materials
No.	0Z	kg	Inch	mm	Inch mm
0690C	13	0,500	9	229	<sup>3</sup> / <sub>16</sub> 5

## **Shear Type Hand Operated Cutters**

#### **Power and Communications Cable Cutters**



- · Lightweight, rugged cutter
- Drop-forged, alloy tool steel jaws with shear-cut blades.
- Cuts copper or aluminum, power and communications cable.
- Fiberglass handles for 2-handed control.



Code No.	Appr Weig lbs		Leng Inch	gth mm	Copper Power Cable	Aluminum Power Cable	Commun Cabl Inch		Replacement Cutterhead Code No.
0290FCS	4 <sup>1</sup> / <sub>2</sub>	2	25 <sup>1</sup> / <sub>2</sub>	648	500 MCM	750 MCM	1 <sup>3</sup> / <sub>8</sub>	35	
0390FCS	6	3	32	813	750 MCM	1200 MCM	1 <sup>3</sup> / <sub>4</sub>	44	0313FCS



### **Shear Type Cable Cutters**

- Notched, shear-cut blades hold and lock cable in cutting position.
- Cuts steel cable, coarse- or fine-stranded cable, or wire rope with minimal distortion.
- Toggle joints turn 50 lbs. (23 kg) hand pressure to 4000 lbs. (1.814 kg) cutting pressure.
- Screw-type adjustment realigns edges.



Code	Appro Weig		Leng	gth	Wi Ro		Hard Steel	tainless Cable	Airc Cab		Replacement Cutterhead
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Code No.
1490MTN	2 <sup>3</sup> / <sub>4</sub>	1	14	356	1/4	6	1/4	6	1/4	6	
0190MTN	5	2	24	610	3/8	10	3/8	10	3/8	10	0113TN
0390MTN	12	6	36	914	5/8	16	5/8	16	5/8	16	0313TN
0590MTN	17	8	42	1067	3/4	19	3/4	19	3/4	19	0513TN

### **Swaging Tool**

- For crimping cable ferrules and stops.
- Strap cuts wire rope to 1/4" (6,4 mm).



Code	Approx. W	eight	Length	Capacity
No.	lbs	kg	Inch mm	Inch mm
0190NSL	7	3	25 635	$^{1}/_{16} - ^{3}/_{16}$ " 1,6 – 4,8

### **Communications Cable Cutters**

- Shear-cut blades give clean, sharp cut with minimal distortion.
- Cuts lead- and rubber-covered communications cable only.
- Do NOT cut hard cable, ACSR, self-supporting strand, or steel.



Code	Appro Weigl		Leng	th	Communications Cable Only		
No.	lbs	kg	Inch	mm	Inch	mm	
0190CSP	5 <sup>1</sup> / <sub>4</sub>	3	23 1/2	597	1	25	
0390CSP	10 <sup>3</sup> / <sub>4</sub>	5	37	940	2 <sup>1</sup> / <sub>4</sub>	57	



# Compact, Electric Cable Cutter



- High-leverage jaws with shear-cut blades.
- Do NOT cut steel or ACSR.
- Plastic covered, non-slip grips.
- Compact cutter fits into most tool pouches.
- NOT an insulated tool.
- Blister packed for easy point-of-purchase display.

Code	Approx	. Weight	Leng	th	Copper	Aluminum	
No.	lbs	kg	Inch	mm	Cable mm	Cable mm	
0890CSJ	1	0,454	9 <sup>1</sup> / <sub>2</sub>	241	2	4	

### **Pocket Wire Rope and Cable Cutter**



- Top-quality, pocket-size cutter
- Shear-cut blades
- Excellent cutter for  $^{3}/_{16}$ " (4,8 mm) hard  $^{-1}/_{4}$ " (6,4 mm) soft wire rope or cable, piano wire, or aircraft cable.
- Packaged for easy point-of-purchase display.

Code	Approx. Weight		Length		Cable Capacity		Rod Ca	apacity
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm
0690TN	1	0,454	7 1/2	190	<sup>3</sup> / <sub>16</sub>	5	3/32	2,4

#### **Wire Cutter**



- Center-cut blades
- Cuts mild steel (Brinel 140) (80.000 PSI) to  $\frac{5}{32}$ " (4 mm) diameter
- $\bullet$  Cuts hard steel (HRC 44) (208.000 PSI) to  $^3\!/_{32}$  (2,4 mm) diameter

Code	Approx.	Approx. Weight		Length		Mild Steel Diameter		Hard Steel Diameter	
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	
PWC9	0,5	0,300	8 <sup>1</sup> / <sub>2</sub>	216	5/ <sub>32</sub>	4	3/ <sub>32</sub>	3	



### **Steel Strap Cutter**

- Sheer-cut blades give clean, smooth, easy cuts.
- Lower jaw slides under the tightest strapping or staple.
- Workhead has black oxide, rust-resistant finish.
- Cuts steel strap up to  $3/_{4}$ " (19 mm) wide.
- Spring action handles with Plastisol® grips open jaws automatically before and after each cut.
- HKP's most popular strap cutter model.



Code	Approx. Weight		Len	gth	Flat Steel	Strap	Round Ste	el Tie Wire
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm
0990T	1	0,550	9	229	<sup>3</sup> / <sub>4</sub> x 0,035	19 x 1	0,080	2

### **Steel Strap Cutter**

- Sheer-cut blades
- Workhead has black oxide, rust-resistant finish.
- 1-handed operation gives extra leverage for continuous cuts of wide steel strap, quickly and cleanly.
- Cushion grip handles.



Cuts Steel Strap up to 1 1/4" (32 mm)

Code	Approx	. Weight	Lengt	h	Flat Steel Strap
No.	lbs	kg	Inch	mm	lnch mm
1290G	1 <sup>1</sup> / <sub>2</sub>	0,775	12	305	1 <sup>1</sup> / <sub>4</sub> x 0,050 32 x 1

### **Heavy Duty, Steel Strap Cutter**

- Sheer-cut blades
- Cuts heavy steel strapping up to 2" (51 mm).
- Excellent for pallets, loading and unloading freight cars, trucks, and ships.
- Long-handled, goose neck, 2-hand operated cutter.
- Keep hands away from cutting area.

For Strap to 2" (51 mm)



Code	Approx.	Approx. Weight		th	Flat Steel Strap		
No.	lbs	kg	Inch	mm	Inch	mm	
2690GP	7	3	24	610	2 x 0,050	51 x 1	



### **Compact Ratcheting Cable Cutter**

1 3/16" (30 mm) Capacity



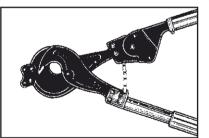
- Compact, lightweight cutter, for confined spaces.
- Ratchet-type jaws with shear-cut blades grip and hold while moderate pumping action cuts cable.
- · Leaves no burrs or sharp edges.
- Both blades cut.
- Fiberglass handles with non-slip, plastic grips.
- Cutter has self-lubricating ratchet and only 6 moving parts.
- Note: MCM capacity does not include cable insulation, MCM capacity equates to conductor size only.

Code	Approx. W	rox. Weight Length		Copper	Aluminum	Communication Cable		
No.	lbs	kg	Inch	mm	Cable	Cable	Inch	mm
6990FS	3 <sup>1</sup> / <sub>2</sub>	2	14	356	500 MCM/240 mm <sup>2</sup>	795 MCM/425 mm <sup>2</sup>	1 <sup>3</sup> / <sub>16</sub>	30

## **Ratchet Type, Soft Cable Cutter**

2" (51 mm) Capacity





- Jaw keeper prevents jaws from spreading while under heavy load.
- Cuts copper and aluminum communications and power cable in sizes up to 2" (51 mm), including rubber or lead covered cable.
- Improved heavy duty jaw design.
- Built for tough conditions.
- Ratchet mechanism provides as much as 5 times mechanical advantage over manual cutters.
- Cuts all types of copper and aluminum cables up to 2500MCM.

	Approx	ζ.			Copper and Aluminum				
Code	Weight		Lengt	th	Cable, All Typ	es	Replacement Cutterhead		
No.	lbs	kg	Inch	mm	Inch mn	1	Code No.		
8690FSK	3 1/2	4	27 <sup>1</sup> / <sub>2</sub>	700	2 51		8613FSK		



### **Ratchet-type, Soft Cable Cutters**

- Jaws with shear-cut blades, have special pivoting handle to allow cutterhead to be opened to maximum width independent of handle position.
- Cuts copper and aluminum, power and communications cable.
- Specially designed to cut conductors with large insulation.
- Maximum handle spread of 22" (559 mm) for working in confined spaces.
- Advanced cutter gives mechanical advantage of over 50 to 1.
- For special applications contact customer service department.



#### 8790CS

Code No.	Appro Weigl Ibs		Leng Inch	th mm	Aluminum	Copper and Aluminum Power/ Comm. Cable Replacement Cutterhead Inch mm Code No.		
8790FSK	10 <sup>1</sup> / <sub>2</sub>	5	27 <sup>1</sup> / <sub>2</sub>	700	2	51	8713FSK	
8790CS	15	6	27 <sup>1</sup> / <sub>2</sub>	700	3	73		

#### Ratchet-type, Hard Cable Cutter

- Jaw keeper prevents jaws from spreading while under heavy load.
- Shear-cut blades
- Ratchet and chain increase cutting pressure as handles open and close.
- Cuts hard cable, ACSR, ACAR, ZEBRA, and selfsupporting telephone cable, with minimal distortion.
- Moderate pressure needed to open and close handles.
- Can be used effectively with short strokes in confined spaces.
- Increased mechanical advantage over manual cutters.
- Not recommended for cutting insulated copper or aluminum cable.

#### 1 <sup>3</sup>/<sub>16</sub>" (30 mm) Capacity



	ACSR, ACAR, ZEBRA,									
	Approx	Approx. and Telephone Cable								
Code	Weight	Weight		Length (self supporting)		porting)	Replacement Cutterhead			
No.	lbs	kg	Inch	mm	Inch	mm	Code No.			
8690FH	10 <sup>1</sup> / <sub>2</sub>	5	29 <sup>1</sup> / <sub>4</sub>	743	1 <sup>3</sup> / <sub>16</sub>	30	8613FH			



### Ratchet-type, Guy Strand Cutter

1/2" (13 mm) Capacity



- Notched shear-cut blades hold material firmly in place while ratchet and chain produce easy, progressive cuts.
- Cuts EHS guy strand, mild steel rods and bolts, and similar materials.
- Makes clean, square cuts with minimal distortion.
- Increased mechanical advantage over manual cutters.

Approx.					EHS Cor			Common		
Code	de Weight Length		gth	Guy Strand		Guy Strand		Replacement Cutterhead		
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Code No.	
8690CK	8 3/4	4	28	711	1/2	13	1/2	13	8613CK	

### **Ratchet-type, Wire Rope Cutter**





- Ratchet-type jaws with notched shear-cut blades hold and lock material in place.
- Cuts aircraft cable, EHS guy strand, wire rope, and hard, stainless-steel cable.
- Cuts all strands with minimal crushing or distortion.
- Increased mechanical advantage over manual cutters.

							Aircraf	ft Cable,	
Approx.					EHS Hard Stainless				
Code	Weig	jht	Lenç	gth	Guy S	trand	Steel	Cable	Replacement Cutterhead
No.	lbs	kg	Inch	mm	Inch	mm	Inch	mm	Code No.
8690TN	13	6	36	914	5/8	16	3/4	19	8613TN

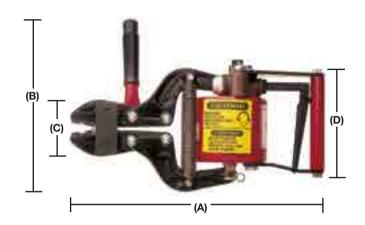


### **Pneumatic Cutters**

- Recommended pressure 6-9 bar.
- Used in the wire-shelving industry.
- No exhaust shock.
- 5 cutterheads available for a wide range of production needs: center-cut, clipper-cut, angular jaws, and endcut.
- Cuts soft, medium, or hard materials.
- Heavy-duty workhead (9290 series) has 5" bore (127 mm) and 3" stroke (76 mm).
- Light duty workhead (9190 series) has 4" bore (102 mm) and 2" stroke (51 mm).
- Cutting controlled by manual pressure.
- Filter-lubricator units recommended in air supply line for long tool service.
- C- "Center Cut" for soft, medium, hard metals to Brinell 400, Rockwell C42.

NE- "Clipper Cut" for close cutting, soft or medium hard metals to Brinell 300, Rockwell C31.

A- "Angular cut" for soft or medium hard netals to Brinell 300, Rockwell C31.



#### Air consumption per cutting operation at

Туре	6 bar	9 bar	
9190	2,9	4,2 I	
9290	6,5 l	9,5 I	

Code No.	Description	A Inch	mm	B Inch	mm	C	mm	Appr Weig Ibs		Capa Inch	acity mm
9190C	Light duty, Center Cut	15	381	7 1/4	184	3 <sup>1</sup> / <sub>8</sub>	79	11	5	3/8	10
9190NE	Light duty, Clipper Cut	15	381	7 1/4	184	3 <sup>1</sup> / <sub>8</sub>	79	11	5	3/8	10
9190A	Light duty, Angular Cut	15	381	7 1/4	184	3 1/8	79	11	5	3/8	10
9290C	Heavy duty, Center Cut	17 <sup>1</sup> / <sub>2</sub>	445	10	254	3 <sup>3</sup> / <sub>4</sub>	95	18 <sup>1</sup> / <sub>4</sub>	9	1/2	13
9290NE	Heavy duty, Clipper Cut	17 <sup>1</sup> / <sub>2</sub>	445	10	254	3 3/4	95	18 <sup>1</sup> / <sub>4</sub>	9	1/2	13

#### **Replacement Cutterhead**

9113C	for 9190C	
9213C	for 9290C	
9113NE	for 9190NE	
9213NE	for 9290NE	
9113A	for 9190A	

Additional spare parts on inquiry.



# 3/8" (#3) and 1/2" (#4) Extendable Indexing Rebar Bender



- Dual Use Head Allows Bending for Both #3 and #4 Rebar
- Push Button Extends Bender to 35 inches for Maximum Leverage; Collapses to Just 21 inches for Convenient Storage and Portability"
- 14-Position Indexing Head Adjusts with Center push Button to Allow Total Access for Maximum Leverage"
- Extra-Sturdy Steel Handles for the Toughest Conditions
- Super-Strong Indexing Head Grips Rebar Securely for Accurate Bends

Code	Weigl	Variabl	e Length	Cap	pacity	Shelf Pack	
No.	lbs	Kg	inch	mm	inch	mm	Quantity
RB4	4,70	2,10	22 <sup>3</sup> / <sub>4</sub> - 35	578 - 890	$^{3}/_{8}$ and $^{1}/_{2}$	9,5 and 12,5	1

# 5/8" (#5) and 3/4" (#6) Indexing Rebar Bender



- 14-Position Indexing Head Adjusts with Center Push Button to Allow Total Access for Maximum Leverage"
- Extra-Sturdy Steel Handles for the Toughest Conditions
- Super-Strong Indexing Head Grips Rebar Securely for Accurate Bends

Code	de Weight		Len	gth	Сар	acity	Shelf Pack
No.	lbs	Kg	inch	mm	inch	mm	Quantity
RB5	8,75	4,0	44 1/4	1124	5/8	16	1
RB6	8,75	4,0	44 1/4	1124	3/4	19	1